

Date: Monday, 5/1/2006 4:23:38 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|--|------------------|------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HEATER TUBE 3" |
| Job Number | : 26915 | | |
| Estimate Number | : 10471 | | |
| P.O. Number | : N/A | Part Number | : D2407 |
| This Issue | : 5/1/2006 | S.O. No. | : N/A |
| Prsht Rev. | : NC | Drawing Number | : D2407 REV. A |
| First Issue | : N/A | Project Number | : N/A |
| Previous Run | : 269165 | Drawing Revision | : A |
| | Type : SMALL /MED FAB | Material | : N/A |
| Written By | : <u>SEE COMMENT BELOW</u> | Due Date | : 6/30/2006 |
| Checked & Approved By | : <u>06.05.02</u> | Qty: | 4 Um: Each |
| Comment | : Est: C 03/04/14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|------------------|---------------------------|
| 1.0 | M6061T6T3000W049 | 6061-T6 Tube 3.00 x .049W |
|-----|------------------|---------------------------|



Comment: Qty.: 0.5000 f(s)/Unit Total : 2.0000 f(s)

6061-T6 Tube 3.00 x .049W

Material: 6061-T6 (3" OD x 0.049") wall seamless tubing

(M6061T6T3.000W.049)

Batch: M1021

FF 06.05.16

4

| | | |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut as per Dwg D2407

2- Deburr

3- Mill D2407 slot as per Dwg D2407. Deburr as required.

Identify as D2407

FF 06.05.16

4

FF 06.05.16

4

06/05/16

4

| | | |
|-----|-----|------------------------------|
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

06/05/16 (4)

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: F.G.

06/05/16 (4)

| | | |
|-----|----|------------------|
| 5.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/17 (4)

06.05.17

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 06/05/17
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

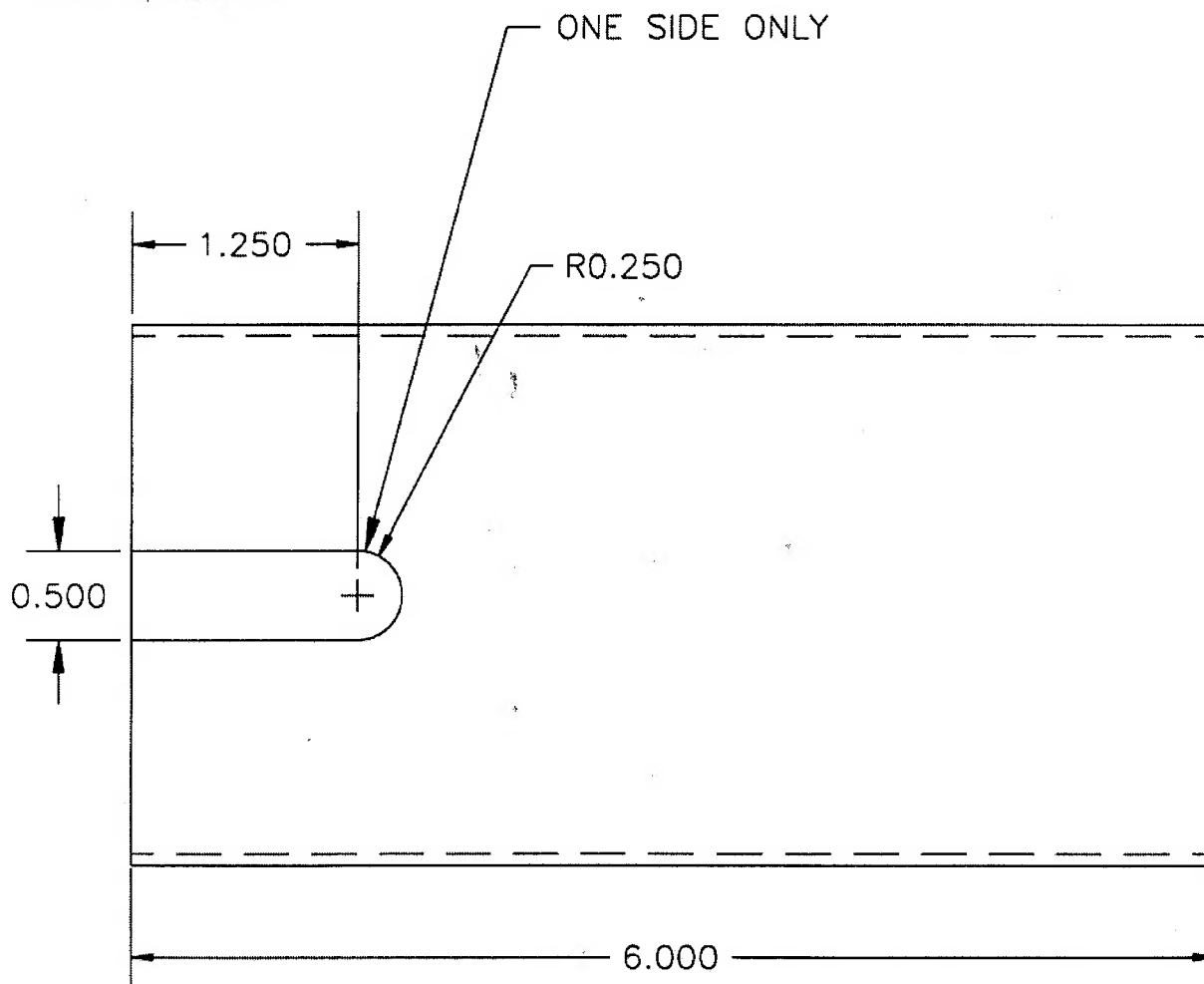
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries



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|-------------------------|-----------------------|---|------------------------|
| PREPARED B. Williams | | DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>BW</i> | APPROVED <i>BW</i> | D2407 | REV. A SHEET 1 OF 1 |
| DATE Apr. 6, 1995 | | TITLE 3" HEATER TUBE | SCALE 1:1 |

RELEASED
9609/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 26915